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D206-558-041
Job Sheet 184057



Part No: D206-558-041

Job Qty: 2 ea

Part Name: Single Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 13 IPP F 02.09.19 Re-format; Incorporated D2065 KJ IPP Rev:G 08-05-14 now @ chg006/ add D3778-1 per ECN1171 DD verified:ec IPP Rev:H 08-08-19 now @ chg 007 DD verified by:ec IPP Rev:I 10.03.17 add pick kit DD verified by:JLM IPP REV:J 11.01.19 AS PER CHG009 DD VERF:EC IPP REV:K 14.09.09 AS PER IIN REV.D DD VERF:JLM

Ship Via:

06070

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/6/18	11/6/18	0.00	0.00	Start Up Small Fab-4		OCT 24 2018
110	Small Fab	2 pcs	11/6/18	11/6/18	0.00	1.41	Small Fab-1		OCT 25 2018
120	QC	2 pcs	11/6/18	11/6/18	0.00	0.00	QC5		OCT 25 2018
125	Packaging	2 pcs	11/6/18	11/6/18	0.00	0.00	Packaging1-2		OCT 25 2018
130	QC	2 pcs	11/6/18	11/6/18	0.00	0.00	QC4		OCT 29 2018
140	Packaging	2 pcs	11/6/18	11/6/18	0.00	0.00	Packaging3-1		OCT 29 2018
145	DC	2 pcs	11/6/18	11/6/18	0.00	0.00	DC		OCT 29 2018
150	QC21-FG	2 Ea	11/6/18	11/6/18	0.00	0.00	QC21		OCT 29 2018

Part Op 110 - Assemble as per Dwg D206-558 PAGE 10 IN BLUE FILE

Descriptions: 140 - Identify and pack for shipping as per PPP D206-558-041

145 - Photocopy bluefile and type labels as per PPP D206-558-041 CHG009



Container No: S121160



Part: D206-558-041

Job No: 184057

Serial No/Batch: S121160

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7, FAA STC SH1031NE 01/11/09, LBA GER

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5109782
D2052	Bracket	4 Ea (2 ea)	90-Start up Operation	5027179
D2054	Bushing - Delrin	4 Ea (2 ea)	90-Start up Operation	5001385
D2055	Clamp	2 Ea (1 ea)	90-Start up Operation	5094937
D2056	Bell Crank Assembly	2 Ea (1 ea)	90-Start up Operation	5089342
D2057	Plug	2 Ea (1 ea)	90-Start up Operation	5119992
D2065	Mirror Arm	2 Ea (1 ea)	90-Start up Operation	5108202
MS21042L3	Nut	4 Ea (2 ea)	90-Start up Operation	5094592
MS27039-1-18	Screw	4 Ea (2 ea)	90-Start up Operation	5124326
NAS1149D0363J	Washer	8 Ea (4 ea)	90-Start up Operation	5095293
AN3-4A	Bolt	8 Ea (4 ea)	125-Packaging	5060063
AN526-1032R9	Screw	8 Ea (4 ea)	125-Packaging	FM137738-4
D2053	Bracket	2 Ea (1 ea)	125-Packaging	5100745
D2067	Connector	2 Ea (1 ea)	125-Packaging	5097101
D2071	Cable Assembly - 32"	2 Ea (1 ea)	125-Packaging	5072096
D3778-1	Bracket	2 Ea (1 ea)	125-Packaging	4163716
MS21042L3	Nut	2 Ea (1 ea)	125-Packaging	5094592
MS21919-DG5	Clamp	4 Ea (2 ea)	125-Packaging	5085552
MS35489-67	Grommet	2 Ea (1 ea)	125-Packaging	7121600
MS35489-9	Grommet	2 Ea (1 ea)	125-Packaging	FM136044
NAS1149D0332J	Washer	12 Ea (6 ea)	125-Packaging	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2011-101	2	5	0
	D2052	4	5	0
	D2054	4	7	0
	D2055	2	5	0
	D2056	2	7	0
	D2057	2	20	0
	D2065	2	7	2
Allocated Container Detail				
125-Packaging	Qty	Container No	Location	Init
	2	S121020	st360	
	MS21042L3	4	2,448	0
	MS27039-1-18	4	1,226	0
	NAS1149D0363J	8	1,627	0
	AN3-4A	8	379	0
	AN526-1032R9	8	36	0
	D2053	2	14	0
	D2067	2	6	0
	D2071	2	11	0
	D3778-1	2	2	0
	MS21042L3	2	2,448	0
	MS21919-DG5	4	58	0
	MS35489-67	2	23	0
	MS35489-9	2	26	0
	NAS1149D0332J	12	2,067	0

Part Specifications
Specifications could not be found.

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-558-041	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 206A/B/L/L1/L3/L4	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D206-558-043	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 206A/B/L/L1/L3/L4	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg
D407-558-045	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 407	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D407-558-047	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 407	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg

5.0 PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -047	Part Number	Description
X				D206-558-041	SINGLE CARGO MIRROR ASSEMBLY
	X			D206-558-043	DUAL CARGO MIRROR ASSEMBLY
		X		D407-558-045	SINGLE CARGO MIRROR ASSEMBLY
			X	D407-558-047	DUAL CARGO MIRROR ASSEMBLY
1	2	1	2	D2011-101	MIRROR ASSEMBLY
2	2	2	2	D2052**	BRACKET
1	1	1	1	D2053	BRACKET
2	2	2	2	D2054**	BUSHING
1	1	1	1	D2055**	CLAMP
1	1	1	1	D2056**	BELLCRANK ASSEMBLY
1		1		D2057	PLUG
1		1		D2065	ARM
	1		1	D2066	ARM
1	1	1	1	D2067	CONNECTOR
1	1			D2071	CABLE ASSEMBLY
		1	1	D2071-5	CABLE ASSEMBLY
1	2	1	2	D3014-1*	LOCKNUT
1	1			D3778-1	BRACKET
		1	1	D3778-3	BRACKET
4	4	4	4	AN3-4A	BOLT
4	4	4	4	AN526-1032R9	SCREW
1	2	1	2	NAS1149D0416P*	WASHER (AN960JD416L)
4	4	4	4	NAS1149D0363P**	WASHER (AN960JD10)
6	6	6	6	NAS1149D0332P	WASHER (AN960JD10L)
3	1	3	1	MS21042-3	NUT (or MS21042L3)
	2		2	MS21042-3**	NUT (or MS21042L3)
2	2	2	2	MS21919DG5	CLAMP
2	2	2	2	MS27039-1-18**	SCREW
1	1	1	1	MS35489-9	GROMMET
1	1	1	1	MS35489-67	GROMMET

* INCLUDED AS PART OF D2011-101 MIRROR ASSEMBLY

** INCLUDED AS PART OF D2066 ARM (REF. -043/-047 ONLY)

REFERENCE ONLY

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D206-558-041

Description: SINGLE MIRROR INSTALLATION

[illegible]

